

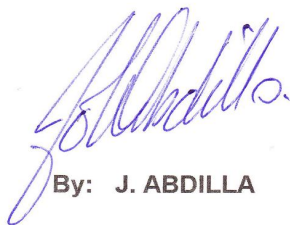
WELDER PERFORMANCE QUALIFICATION TEST

WELDERS NAME: ZAMMIT PAUL		I.D. NUMBER: 259161		
IN ACCORDANCE WITH PROCEDURE QUALIFICATION No. WSF 01				
WELDING PROCESS:	ROOT: MMA	REST: MMA		
WELDING POSITION: AWS 6G (Uphill)		TYPE OF JOINT : SINGLE VEE BUTT		
MATERIAL SPECIFICATION API 5L Gd B		P / S No. 1		
THICKNESS: 12.7mm.		DIAMETER: 219.1mm		
RANGE QUALIFIED: ALL POSITIONAL WELDING FOR GROOVE AND FILLET WELDS ON PLATE AND PIPE OUTSIDE DIAMETER 78mm to UNLIMITED & ALL THICKNESSES P / S No. 1 MATERIALS				
FILLER MATERIAL			TESTING	
	ROOT	REST	TYPE	RESULTS
AWS CLASS	E7018-1	E7018-1	1.MPI/DPI	SATISFACTORY
TRADE NAME	HILCO BASIC SUPER	HILCO BASIC SUPER	2.RADIOGRAPHY	SATISFACTORY
SFA SPEC.	A5.1	A5.1	DENSITY	2.4
F NUMBER	4	4	3.BEND TEST	N/A
A NUMBER	1	1	ROOT	N/A
FLUX TYPE	BASIC	BASIC	FACE	N/A
GAS SHIELD	N/A	N/A	SIDE	N/A
DIAMETER	2.5mm.	2.5/3.2mm.	4.MACRO ETCH	N/A
FILLER METAL GR.	DNV 3YHH		5.OTHER	N/A

WE CERTIFY THAT ALL STATEMENTS IN THIS RECORD ARE CORRECT AND THAT THE TEST WELDS WERE PREPARED AND TESTED IN ACCORDANCE WITH THE REQUIERMENTS OF SECTION IX OF THE ASME CODE.

**Manufacturer: WELDING & STEEL
FABRICATION Ltd.**

Classification Society: DET NORSKE VERITAS



By: J. ABDILLA

Date: 27 / Dec / 2001



By: Ing P. D. CARDONA DNV Surveyor

Date: 27 / Dec / 2001



WELDER PERFORMANCE QUALIFICATION TEST

WELDERS NAME: ZAHRA VICTOR	I.D. NUMBER: 597260
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IN ACCORDANCE WITH PROCEDURE QUALIFICATION No. WSF 01

WELDING PROCESS:	ROOT: MMA	REST: MMA
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WELDING POSITION: AWS 6G (Uphill)	TYPE OF JOINT : SINGLE VEE BUTT
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MATERIAL SPECIFICATION API 5L Gd B	P / S No. 1
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THICKNESS: 12.7mm.	DIAMETER: 219.1mm
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**RANGE QUALIFIED: ALL POSITIONAL WELDING FOR GROOVE AND FILLET WELDS ON PLATE AND PIPE
OUTSIDE DIAMETER 78mm to UNLIMITED & ALL THICKNESSES
P / S No. 1 MATERIALS**

FILLER MATERIAL


TESTING

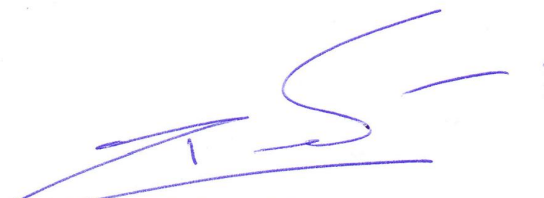
	ROOT	REST	TYPE	RESULTS
AWS CLASS	E7018-1	E7018-1	1.MPI/DPI	SATISFACTORY
TRADE NAME	HILCO BASIC SUPER	HILCO BASIC SUPER	2.RADIOGRAPHY	SATISFACTORY
SFA SPEC.	A5.1	A5.1	DENSITY	2.4
F NUMBER	4	4	3.BEND TEST	N/A
A NUMBER	1	1	ROOT	N/A
FLUX TYPE	BASIC	BASIC	FACE	N/A
GAS SHIELD	N/A	N/A	SIDE	N/A
DIAMETER	2.5mm.	2.5/3.2mm.	4.MACRO ETCH	N/A
FILLER METAL GR.	DNV 3YHH		5.OTHER	N/A

**WE CERTIFY THAT ALL STATEMENTS IN THIS RECORD ARE CORRECT AND THAT THE TEST WELDS
WERE PREPARED AND TESTED IN ACCORDANCE WITH THE REQUIERMENTS OF SECTION IX OF THE
ASME CODE.**

**Manufacturer: WELDING & STEEL
FABRICATION Ltd.**

Classification Society: DET NORSKE VERITAS


By: J. ABDILLA
Date: 31 / Dec / 2001


By: Ing P. D. CARDONA DNV Surveyor
Date: 31 / Dec / 2001

